# MANTSINEN

GLOBAL PORT EQUIPMENT







More load, less energy.

# MANTSINEN **300 R**

MANTSINEN 300 takes hydraulic material handlers to a totally new level. It is designed for bulk loading and unloading with ships up to Panamax size. Versions with a shorter front equipment are ideal for handling of fully laden containers and breakbulk, like heavy steel coils.

Mantsinen 300 features a next generation HybriLift® system. Now even a much greater share of lifting capacity is generated by energy stored in the hybrid system.

The two HybriLift® cylinders are connected to a high volume nitrogen accumulator system. The cylinders constantly pull the main boom up with connecting rods that are attached the end of the boom. This means a remarkable stress reduction for the main boom.

Three stick cylinders, of which one is on top of the boom, provide a great lifting capacity also when working close to the machine.

### FRONT EQUIPMENT

#### STICK

Stick foot and tip are high-tensile steel structures dimensioned to withstand the high stresses of continuous operation.

of four C-profiles using high tensile stresses on the boom box strucsteel. The design allows the stick ture. Robust structure and large pin to be constructed with no welding diameters minimize surface presseams in high stress areas, making it sures and wear on bushings. light and extremely durable. Hydraulic lines are well protected on sides of the stick.

#### MAIN BOOM

Main boom foot and bosses are constructed of cast steel, providing an extended service life to one of the most stressed structural components of the machine. The optimized The box of the stick is constructed design ensures evenly distributed

### UPPERSTRUCTURE

#### MAIN FRAME

Double steel plates extend from the boom pivot points to the counterweight, providing an extremely rigid performance, low fuel consumption and strong upperstructure frame. Robust frame structure is essential also for long slewing ring lifetime.

#### SWING MECHANISM

nism consists of two robust swing by protective plates. gears and a heavy-duty three-row roller type slewing ring. Internal teeth run in a grease bath. The closed loop swing with a separate pump hydraulic oil cooler provide easy provides an extremely smooth and access and cleaning. Fan reverscontrollable swing function for ac- ing function continuously cleans curate and safe placement of loads. radiator screens without interrupting The closed loop swing is also an im- machine operation. portant energy saving feature.

### ENGINE

Volvo Penta engines are appreciated in material handling industry for their and durability. The sound insulated engine and pump compartment keeps noise levels at a minimum. The crosswise mounted engine is accessible from both sides. Hydraulic The Mantsinen 300 swing mecha- pumps are insulated from the engine

#### RADIATOR

Side by side mounted radiator and

#### HYDRAULIC AND CONTROL CRAWLER GANTRY SYSTEM

Mantsinen purpose made control system and advanced hydraulic solutions guarantee an easy and accurate controllability as well as an tention has been paid to total energy remarkably low.

Several modes are available to optimize each operation. Mantsinen machines are always equipped with Mantsinen Safety System MSS Crawler undercarriages can also be including load control system to meet supplied with an additional pylon to EU-regulations.

#### SERVICE WALKWAYS

The wide and robust internal and external service walkways provide safe and easy access to all service points.

## UNDERCARRIAGE

The gantry type undercarriage allows trucks or rail cars to pass through. Crawler gantry undercarriage is available in different heights. One or two additional fuel tanks unbeatable productivity. Special at- are available as an option. Crawler gantry provides significant benefits efficiency to keep fuel consumption for logistic layout planning. Machine cycle time is optimized due to the asphalt and concrete. minimized swing angle.

#### **CRAWLER WITH PYLON**

optimize loading geometry and operator visibility.



- Mantsinen with HybriLift® and





#### TRACKS

The long and wide undercarriage provides excellent stability and 360° lift capacities throughout all working ranges.

#### TRACK SHOES

The Mantsinen designed flat track shoes run smoothly on gravel,

#### **OPERATOR CABIN**

The spacious, air conditioned operator cab has large windows, and windshield and floor window in one piece for excellent visibility of loading operations. Stainless steel cab construction ensures a long service life in any environment.

#### **CAB ELEVATOR**

The extremely rigid Mantsinen N2-6000 cab elevator feature independent vertical and horizontal movements to position the operator for maximum visibility of loading targets. Optional N1-3000 cab elevator and three fixed raised cab positions are available to meet the application requirement.

# MANTSINEN **300 M**

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Three stick cylinders, of which one is on top of the boom, provide a great lifting capacity also when working close to the machine.

#### The MANTSINEN 300 M

six-axle undercarriage provides a great mobility with a tight turning radius and two different steering modes:

- All-wheel steering
- Crab steering

## FRONT EQUIPMENT

#### STICK

Stick foot and tip are high-tensile steel structures dimensioned to withstand the high stresses of continuous an extended service life to one of operation.

of four C-profiles using high tensile stresses on the boom box strucsteel. The design allows the stick to be constructed with no welding diameters minimize surface presseams in high stress areas, making it sures and wear on bushings. light and extremely durable. Hydraulic lines are well protected on sides of the stick.

#### MAIN BOOM

Main boom foot and bosses are constructed of cast steel, providing the most stressed structural components of the machine. The optimized The box of the stick is constructed design ensures evenly distributed also for long slewing ring lifetime. ture. Robust structure and large pin

MAIN FRAME Double steel plates extend from the boom pivot points to the counterweight, providing an extremely rigid performance, low fuel consumption and strong upperstructure frame. Robust frame structure is essential

#### SWING MECHANISM

UPPERSTRUCTURE

The Mantsinen 300 swing mecha- pumps are insulated from the engine nism consists of two robust swing by protective plates. gears and a heavy-duty three-row roller type slewing ring. Internal teeth run in a grease bath. The closed Side by side mounted radiator and loop swing with a separate pump hydraulic oil cooler provide easy provides an extremely smooth and access and cleaning. Fan reverscontrollable swing function for ac- ing function continuously cleans curate and safe placement of loads. radiator screens without interrupting The closed loop swing is also an im- machine operation. portant energy saving feature.

## Volvo Penta engines are appreciated in material handling industry for their

ENGINE

and durability. The sound insulated engine and pump compartment keeps noise levels at a minimum. The crosswise mounted engine is accessible from both sides. Hydraulic

#### RADIATOR

#### HYDRAULIC AND CONTROL RUBBER TYRE SYSTEM

Mantsinen purpose made control tention has been paid to total energy surface pressures. efficiency to keep fuel consumption remarkably low.

Several modes are available to op-EU-regulations.

#### SERVICE WALKWAYS

The wide and robust internal and stabilizer pads. external service walkways provide safe and easy access to all service points.

## UNDERCARRIAGE

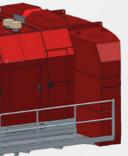
## UNDERCARRIAGE

The robust rubber tyre undercarriage system and advanced hydraulic so- is available in different heights. Sixlutions guarantee an easy and ac- wheel drive provides excellent drawcurate controllability as well as an bar pull for operation on uneven surunbeatable productivity. Special at- faces. Large and wide tyres minimize

lizers permit a full 360 degrees of timize each operation. Mantsinen rated loads lifting. The large 2 000 N2-6000 cab elevator feature inmachines are always equipped mm x 4 000 mm stabilizer pads are dependent vertical and horizontal with Mantsinen Safety System MSS equipped with spherical bearings movements to position the operator for including load control system to meet to adapt to surface conditions. If maximum visibility of loading targets. ground pressure is critical, the ma- Optional N1-3000 cab elevator chine can be equipped with optional and three fixed raised cab positions extra large 2 x 2 000 x 3 000 mm are available to meet the application



- Mantsinen with HybriLift® and





## CABIN AND CABIN ELEVATOR

#### **OPERATOR CABIN**

The spacious, air conditioned operator cab has large windows, and windshield and floor window in one piece for excellent visibility of loading operations. Stainless steel cab construction ensures a long service life in any environment.

#### Four individually controllable stabi- CAB ELEVATOR

The extremely rigid Mantsinen requirement.

# MANTSINEN **300 ES**

MANTSINEN 300 takes hydraulic material handlers to a totally new level. It is designed for bulk loading and unloading with ships up to Panamax size. Versions with a shorter front equipment are ideal for handling of fully laden containers and breakbulk, like heavy steel coils.

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Three stick cylinders, of which one is on top of the boom, provide a great lifting capacity also when working close to the machine.

## FRONT EQUIPMENT

#### STICK

Stick foot and tip are high-tensile steel structures dimensioned to withstand the high stresses of continuous operation.

of four C-profiles using high tensile steel. The design allows the stick to be constructed with no welding eters minimize surface pressures and seams in high stress areas, making it wear on bushings. light and extremely durable. Hydraulic lines are well protected on sides of the stick.

### MAIN BOOM

Main boom foot and bosses are constructed of cast steel, providing an extended service life to one of the most stressed structural components of the machine. The optimized The box of the stick is constructed design ensures evenly distributed also for long slewing ring lifetime. stresses on the boom box structure. Robust structure and large pin diam-

### UPPERSTRUCTURE

#### MAIN FRAME

Double steel plates extend from the boom pivot points to the counterand strong upperstructure frame. Robust frame structure is essential

#### SWING MECHANISM

The Mantsinen 300 swing mecha- OIL COOLER nism consists of two robust swing Hydraulic oil cooler is very easily gears and a heavy-duty three-row accessible for cleaning. Fan reversroller type slewing ring. Internal teeth ing function continuously cleans the run in a grease bath. The closed cooler screen without interrupting loop swing with a separate pump machine operation. provides an extremely smooth and controllable swing function for accurate and safe placement of loads. The closed loop swing is also an important energy saving feature.

#### ELECTRIC MOTOR

Electric motor is mounted in a container unit, making it easily weight, providing an extremely rigid accessible from both sides. The sound insulated compartment keeps noise at minimum. Hydraulic pumps are isolated from the motor by a firewall.

#### SYSTEM Mantsinen purpose made control

system and advanced hydraulic solutions guarantee an easy and accurate controllability as well as an unbeatable productivity. Special at- traffic or railway wagons to pass tention has been paid to total energy through. Gantry configuration can efficiency to keep fuel consumption be optimized according to rail and remarkably low.

Several modes are available to op- A robust and compact hydraulic drive timize each operation. Mantsinen with planetary gears ensures smooth machines are always equipped travel. Cable reels are available to with Mantsinen Safety System MSS meet requirements of drive distance to match the loads of the machine movements to position the operator for including load control system to meet and speed. EU-regulations.

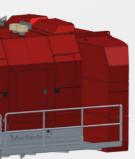
#### SERVICE WALKWAYS

The wide and robust internal and external service walkways provide safe and easy access to all service points.

### UNDERCARRIAGE

#### HYDRAULIC AND CONTROL RAIL MOUNTED UNDERCARRIAGE

The configuration of the rail undercarriage can be adapted to the existing rails. The robust gantry type undercarriage allows truck quay carrying capacities.



## CABIN AND CABIN ELEVATOR

#### BOGIES

Mantsinen 300 ES is available with 2 to 8 wheel bogies according to rail and quay carrying capacities. The distance between the wheelbase application.

The number of powered wheels can be increased to meet requirements of hopper towing.

#### WHEELS

available.

#### **OPERATOR CABIN**

The spacious, air conditioned operator cab has large windows, and windshield and floor window in one piece for excellent visibility of loadcan also be chosen according to ing operations. Stainless steel cab construction ensures a long service life in any environment.

#### **CAB ELEVATOR**

The extremely rigid Mantsinen N2-6000 cab elevator feature in-Wheel diameter can be optimized dependent vertical and horizontal and bogie design. There are maximum visibility of loading targets. ø 400 mm and ø 630 mm wheels Optional N1-3000 cab elevator and three fixed raised cab positions are available to meet the application requirement.

## MANTSINEN 300 HybriLift®

# **TECHNICAL SPECIFICATIONS**

Front equipment	
Max. horizontal reach	38 m with 21,5 m boom + 18 m stick
Main boom lengths, straight and curved	12,5 / 13,5 / 14,5 / 15,5 / 16,5 / 17,5 / 19,5 / 21,5 m
Stick lengths	10 / 11 / 12 / 13 / 14 / 15 / 16 / 18 m
Diesel Engine	
Stage II/Tier2	Volvo Penta TAD1643VE 565 kW / 1800 r/min
Stage IV/Tier 4f	Volvo Penta TAD1672VE 515 kW / 1800 r/min
Displacement	16,1
Number of cylinders	6
Voltage	24 V
Batteries	2 x 225 Ah / 12V
Electric motor with soft starter	
Motor type	355 kW IEC cast iron motor 1500 rpm @50Hz, 1800 rpm @60 Hz
Voltages	380 to 690 V as standard, other voltages upon request
Hydraulic system Hydrilift@ anargy raceyony system	Equivalent to 400 kW anging a surger
HybriLift® energy recovery system Oil flow, front equipment and drive	Equivalent to 400 kW engine power 4 x 420 l/min
Oil flow, front equipment and drive Operating pressure	4 x 420 l/min 330 bar
Operating pressure, travel and Heavy Lift mode	350 bar
Oil flow, swing	540 l/min, closed loop system
Swing pressure, max.	300 bar
Max. swing speed	4,1 r/min
Swing torque	480 kNm
· · ·	
300 M / 300 EM with rubber tyres	
Weight without attachments	320 to 370 t, depending on configuration
Heights	4,2 m as standard. With pylon 5,2 / 5,7 / 6,4 / 6,9 / 8,0 / 9,5
Wheelbase	2 m / 2 m / 4 m / 2 m / 2 m
Tyres	24 pcs 16.00-25 solid rubber Wet multi disk brakes on three axles
Service brakes	Automatic wet multi disc brakes on three axles
Parking brake	
Drive speed Stabilizer pads	Max 3,5 km/h 2 000 x 4 000 mm. As option 2 x 2 000 x 3 000 mm
300 R / 300 ER with crawler	
Weight without attachments	320 to 380 t depending on configuration
Heights Gantry:	3,0 m as standard. With pylon 4,0 / 4,5 / 5,2 / 5,7 / 6,8 / 8,3 m 7,8 / 9,0 m. With pylon 10,0 / 10,5 / 11,2 / 11,7 / 12,8 / 13,1 m
Load carrying track length	10 000 mm
Track shoes	1 200 mm cast flat shoe
Travel speed	0 - 1,5 km/h
300 S / 300 ES mounted on rails	
	According to customer specification.
	According to customer specification.
300 F / 300 EF fixed	
	According to customer specification. According to customer specification.
300 F / 300 EF fixed	
300 F / 300 EF fixed Refill capacities	
	According to customer specification.

## Operator cabin

#### Standard equipment

- Windshield and floor window in one piece
- Roof window
- Tinted window glasses
- · Windshield wiper with adjustable intermittent function
- · Roof window wiper
- Automatic heating and air conditioning
- Sun shades
- Folding instructor seat
- Radio and CD player, MP 3 compatible
- Cup holder
- Literature compartment

#### Mantsinen Control System MCS

- Ergonomic, adjustable multi-function joysticks
- Travel and steering by one grip joystick
- · All front equipment and attachment functions are proportional
- Function speeds, ramps and control curves are adjustable
- Electric end cushion boom, stick and cab elevator
- Precision mode
- Heavy Lift mode
- Remote MCS access (customers SIM-card)

#### Mantsinen Safety System MSS

- Overload and stability control with motion cut
- Cab collision prevention with motion cut
- Adjustable operation limitations
- Can Open CAN-bus technology

#### Standard equipment

- · Load control valves on boom and stick cylinders including hose rupture valves
- Thermostat controlled fans
- Full flow filters
- By-pass fine filter 3 µm with water absorption
- Second pressure adjustment for attachments
- · Central lubrication system for front equipment and slewing ring raceway

#### Options

- Fixed cab positions
- Cab elevator N1-3000
- Cab elevator N2-6000
- Operator seat BE-GE 3000 SE
- Airvent function
- Air-cushioned
- Centralized control panel
- Camera under stick
- Rear view camera
- Beacon light travel alarm
- Loudspeaker
- Bullet proof windshield

Specifications subject to change without prior notice. The photographs and/or drawings in this brochure are for illustrative purposes only, and the machines in the photographs can have optional equipment. Refer to the Operator's Manual for instructions on the proper use of this equipment.

## MANTSINEN **HybriLift**<sup>®</sup>

Increases Energy Efficiency by up to

## 50%

#### Ergonomic seat

- Air suspension
- Automatic weight adjustment
- Swivel function
- Seat belt
- Heating
- Fully adjustable
- Slide, front back
- Height
- Seat tilt
- Armrests
- Headrest
- Back rest

#### • Colour display 7.0" user interface

- Operating data and gauges
- Warning signals, illuminated pop up symbols
- Acoustic signal for critical alarms
- Settings
- Diagnostics
- Log function
- Instant power consumption
- Periodic fuel or electric power consumption

#### • Colour display 5.7" user interface

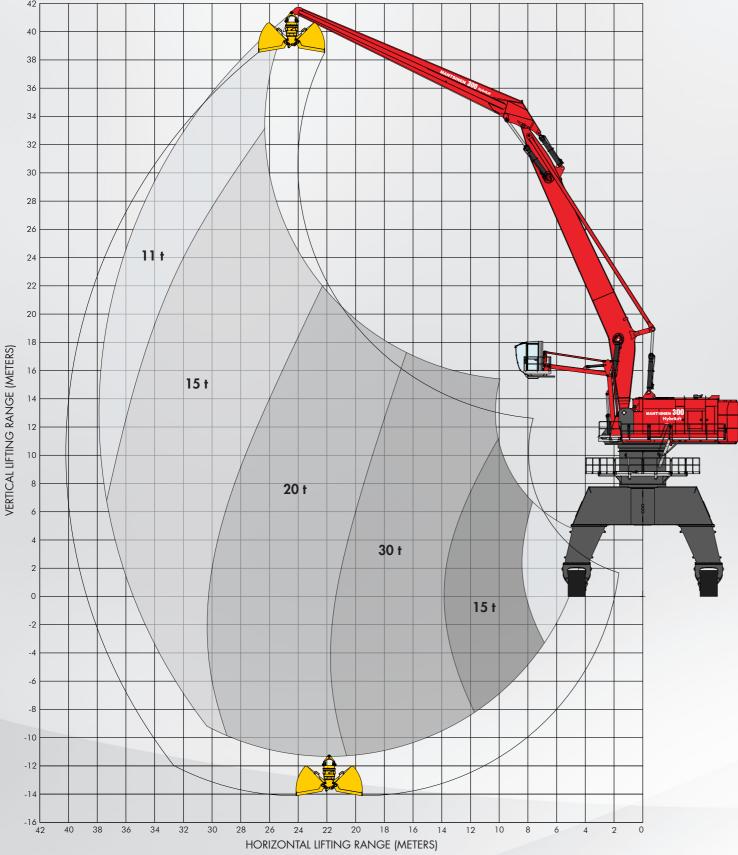
- Animated machine operation
- Load, reach and height information
- Attachment menu
- Central lubrication system for rubber tyre undercarriage
- LED working lights, 4 underneath the cabin and 4 on stick
- Acoustic travel alarm
- Signal horn
- Service platforms
- Heavy Lift

#### • Automatic clamshell bucket leveling while closing

- Biodegradable hydraulic oil
- Large by-pass fine filter with water absorption
- Second hydraulic function for attachment
- Additional filters for attachment hydraulic lines
- Engine preheating
- Hydraulic oil preheating
- Cab preheating
- Magnet generator 30 or 40 kW
- Additional fuel tanks, depending on configuration
- Electric re-fuelling and AdBlue pump
- Extra large stabilizer pads 2 x 2 000 x 3 000 mm

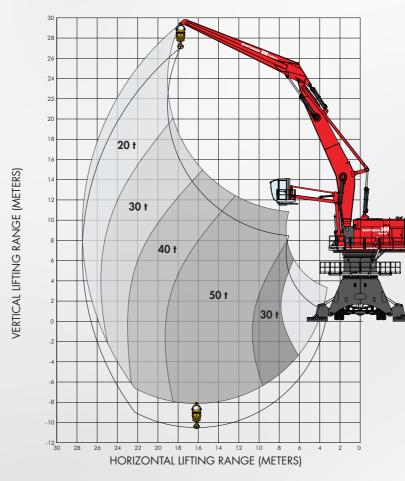
MANTSINEN **300** HybriLift®

Lifting capacity range with 21,5 m curved main boom and 18 m stick

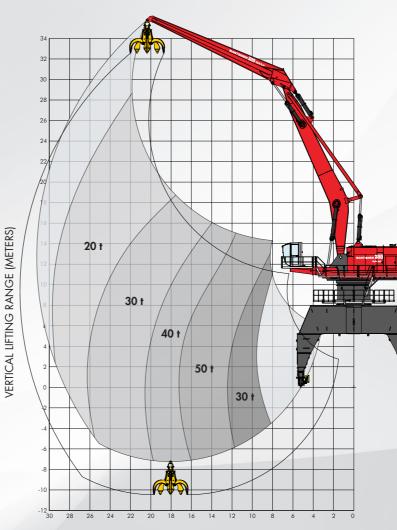


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#### **HEAVY LIFT** Lifting capacity range with 15,5 m curved main boom and 13 m stick

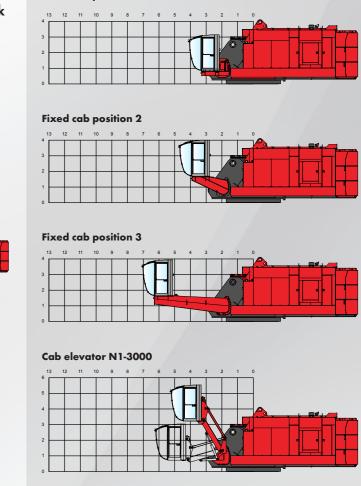


#### Lifting capacity range with 17,5 m curved main boom and 15 m stick

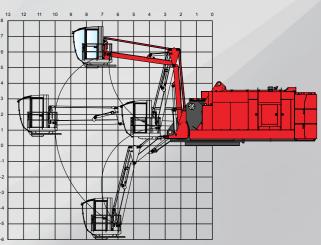


HORIZONTAL LIFTING RANGE (METERS)

#### Fixed cab position 1



#### Cab elevator N2-6000







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YOUR DEALER:

## **GLOBAL PORT EQUIPMENT** •

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We are committed to improve our integrated operational system continuously. We take care of environment and health&safety issues in all our operations.

2.





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